

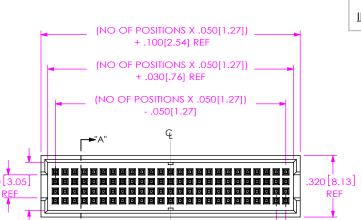
DO NOT SCALE FROM THIS PRINT

#### NOTES:

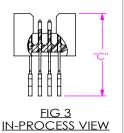
.250 6.35

**REF** 

- 1. REPRESENTS A CRITICAL DIMENSION.
- 2. MINIMUM PUSHOUT FORCE: .5 LBs.
- 3. DUE TO THE HIGH AMOUNT OF INSERTION FORCE NEEDED, THE -LC OPTION IS NOT COMPATIBLE WITH AUTO PLACEMENT. SAMTEC RECOMMENDS MANUAL PLACEMENT FOR ALL ASSEMBLIES WITH THE -LC OPTION.



.050 [1.26] REF



## MOLC-1XX-XX-XX-Q-XX

# No OF POSITIONS

-05, -10, -12, -15, -20, -25, -30, -35, -40, -45, -50

## LEAD STYLE (SEE TABLE 1)

- -01: THROUGH HOLE -11: THROUGH HOLE
- -31: THROUGH HOLE -61: THROUGH HOLE

**OPTION** 

-LC: LOCKING CLIP USE 2 LC-05-TM (SEE FIG 2, NOTE 3)

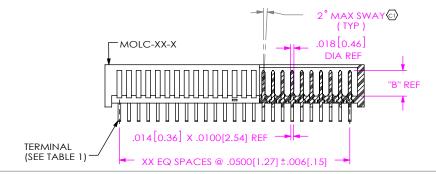
**BODY SPECIFICATION** -Q: FOUR ROW

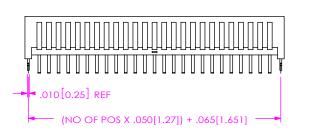
### **PLATING SPECIFICATIONS**

(SEE TABLE 1)

-S: SELECTIVE, 30 Au / 50 Ni MIN ON CONTACT, MATTE TIN TAIL -SM: SELECTIVE, 30 Au / 50 Ni MIN ON CONTACT, MATTE TIN TAIL -L: LIGHT SELECTIVE, 15 AU / 50 NI MIN ON CONTACT, MATTE TIN TAIL -H: HEAVY GOLD, 30  $\mu$ " GOLD IN CONTACT AREA, GOLD FLASH ON TAIL (AVAILABLE TO EXISTING CUSTOMERS ONLY)

TABLE 1								
LEAD STYLE	PLATING	"A"	"B"	"C"	"D"	USE TERMINAL	USE BODY	
-01	-S, -SM, -L	.2200[5.59]	.1335[3.39]	.4285[10.88]	.075[1.91]	T-1R16-01-X-2	MOLC-XX-Q-01	
-11	-S, -SM, -L	.2885[7.33]	.1435[3.65]	.6400[16.26]	.075[1.91]	T-1R20-03-XXX	MOLC-XX-Q-02	
-31	-S, -SM, -L	.4335[11.01]	.1435[3.65]	.6400[16.26]	.075[1.91]	T-1R20-02-XXX	MOLC-XX-Q-04	
-61	-S, -SM, -L	.2200[5.58]	.1435[3.65]	.6400[16.26]	.140[3.56]	T-1R16-04-XXX	MOLC-XX-Q-01	

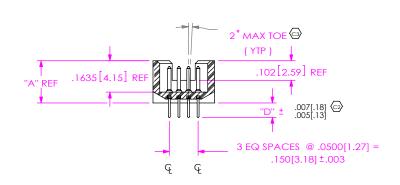




# ⟨□4⟩ .0560 [1.42] LC-05-TM 2 REQ'D

### FIG 2 - LC OPTION SAME AS FIG 1 UNLESS OTHERWISE SHOWN

F:\DWG\MISC\MKTG\MOLC-1XX-XX-XX-Q-XX-MKT.SLDDRW



## SECTION "A"-"A"

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES. TOLERANCES ARE:

DECIMALS ANGLES .XX: ±.01 [.3] .XXX: ±.005 [.13]

.XXXX: ±.0020 [.051]

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MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 2:1 INSULATOR: VECTRA E130, LCP, UL 94 VO

COLOR: BLACK TERMINAL:

PHOS BRONZE, CA540 1/2 HARD

# PROPRIETARY NOTE



520 PARK EAST BLVD, NEW ALBANY, IN 47150 PHONE: 812-944-6733 FAX: 812-948-5047 e-Mail: info@SAMTEC.com

DESCRIPTION:

THROUGH HOLE .050 X .050

DWG. NO.

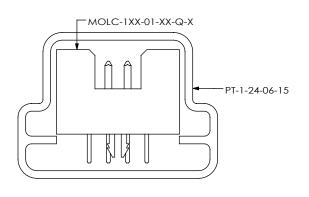
MOLC-1XX-XX-XX-Q-XX

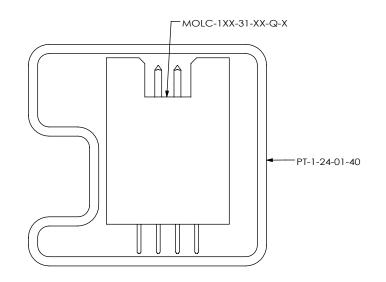
BY: T WHELAN 05/23/05

SHEET 1 OF 2

**REVISION AO** 

FIG 4
PACKAGING VIEWS
REF TABLE 2





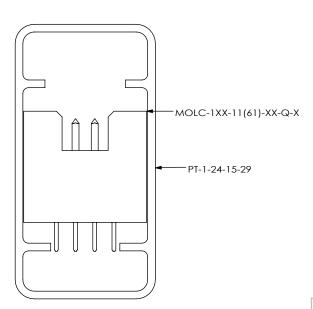


TABLE 2							
LEAD STYLE	PACKAGING TUBE	PLUG					
-01	PT-1-24-06-15	TP-09					
-11	PT-1-24-15-29	TP-07					
-31	PT-1-24-01-40	TP-13					
-61	PT-1-24-15-29	TP-07					

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES. TOLERANCES ARE:

DECIMALS ANGLES
.XX: ±.01 [.3] 2°
.XXX: ±.005 [.13]
.XXXX: ±.0020 [.051]

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DO NOT SCALE DRAWING SHEET SCALE: 2:1

INSULATOR: VECTRA E130, COLOR: BLACK CONTACT OR TERMINAL:

MAX FLASH ALLOWED: .002[.05] MAX GATE VESTIGE: .002[.05]

F:\DWG\MISC\MKTG\MOLC-1XX-XX-XX-Q-XX-MKT.SLDDRW



520 PARK EAST BLVD, NEW ALBANY, IN 47150 PHONE: 812-944-6733 FAX: 812-948-5047 e-Mail: info@SAMTEC.com code: 55322

DESCRIPTION:

THROUGH HOLE .050 X .050

DWG. NO.

MOLC-1XX-XX-XX-Q-XX

BY: T WHELAN 05/23/05

SHEET 2 OF 2