

# **INITIAL PRODUCT/PROCESS CHANGE NOTIFICATION # 20289**

Generic Copy

Issue Date: 04-Dec-2013

<u>TITLE:</u> Qualify ATP as alternate source for SOIC 8lds using Cu wire for ONC35EE wafer technology.

PROPOSED FIRST SHIP DATE: 04-Apr-2014

<u>AFFECTED CHANGE CATEGORY(S):</u> Assembly bill of materials such as epoxy, gold wire and mold compound.

# FOR ANY QUESTIONS CONCERNING THIS NOTIFICATION:

Contact your local ON Semiconductor Sales Office or <Joh. Villanueva@onsemi.com>

### **NOTIFICATION TYPE:**

Initial Product/Process Change Notification (IPCN)

First change notification sent to customers. IPCNs are issued at least 120 days prior to implementation of the change. An IPCN is advance notification about an upcoming change and contains general information regarding the change details and devices affected. It also contains the preliminary reliability qualification plan.

The completed qualification and characterization data will be included in the Final Product/Process Change Notification (FPCN).

This IPCN notification will be followed by a Final Product/Process Change Notification (FPCN) at least 90 days prior to implementation of the change.

#### **DESCRIPTION AND PURPOSE:**

Qualify Amkor Philippines Plant 1 as alternate assembly source using Cu wire for SOIC 8L ONC35EE wafer technology. Purpose of this is to have alternate assembly subcon using Cu wire instead of existing of Au wire. Details of bill of materials as follows:

|       |                          | Additional             |                        |                     |                    |
|-------|--------------------------|------------------------|------------------------|---------------------|--------------------|
|       | OSPI                     | SMC                    | UTAC                   | Vigilant            | Amkor              |
| FRAME | LF NI-PD-AU PPF CU 60X60 | LF 8LSOIC 60X60 NIPDAU | LF 8LSOIC 80X80 NIPDAU | 8LSOIC 80X80 NIPDAU | 54 X 48 RU PPF     |
| EPOXY | EPOXYSUMITOMO CRM-1076WB | ABLESTIK 2200D         | ABLESTICK 8200T        | ABLEBOND 2200D      | 8290               |
|       |                          |                        |                        |                     | 0.8 MIL CU WIRE PD |
| WIRE  | WIRE AU .00080 +/00003   | AU .0008 +/00003       | AU .0008 +/00003       | AU .0008 +/00003    | COATED MKE         |
| MOLD  | EME G600 (13X2.8)        | EME G600               | EME G600               | EME G600            | G700K              |

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# **QUALIFICATION PLAN:**

Estimated Date for Qualification Completion: Dec /23/2013 Samples should be available after completion of Qualification.

|    | Test                  | Name  | Test conditions   | Qual Read point              |
|----|-----------------------|---|---|------------------------------|
| 1  | Prep                  | Sample preparation and initial part testing           | various   |                              |
| 2  | Initial<br>Electrical | Initial Electrical Prior To<br>PC                     |   | Initial Elect.<br>PriorTo PC |
| 3  | EDR/HTDR              | NVM Endurance & High<br>Temperature Data<br>Retention | Grade 1: +150°C, 1008 Hrs   | 1008 Hrs                     |
| 4  | HTOL                  | High Temp Operating Life                              | Tj=125C JA108   | 1008 Hours                   |
| 5  | PC                    | MSL1, 2 or 3<br>Preconditioning                       | J STD 020A , JA 113 IR reflow<br>at 260°C,<br>H3TRB/HAST, TC, IOL, AC                                       |                              |
| 6  | TC+PC                 | Temp Cycling+ preconditioning                         | Temp = -65°C to +150°C; for<br>1000 cycles (JA104B)   | 500 cyc                      |
| 7  | HAST                  | Highly Accelerated Stress<br>Test                     | Temp = +130°C; RH = 85%, psig ~28 with bias** for 96hr (JA110)  | 96 Hrs                       |
| 8  | THB+PC                | High Humidity High Temp<br>Rev Bias+ preconditioning  | Temp = +85°C; RH = 85%, 80% rated Volt** for 1008hr (JA101)   | 1008 Hrs                     |
| 9  | UHAST+PC              | UHAST+preconditioning                                 | Temp = +130°C; RH = 85%, psig<br>~28 with bias** for 96hr (JA110)   | 96 Hrs                       |
| 10 | HTSL                  | High Temp Storage Life                                | Ta=150C   | 1008 Hrs                     |
| 11 | RSH                   | Resistance to Solder Heat                             | TS=260C, Tdwell=10 sec. Test<br>after RSH. SMD devices are fully<br>submerged during test.<br>(Jedec B-106) | Post RSH elec<br>measure     |
| 12 | DPA                   | DeProcessing Analysis                                 | Post PC-Hast , post PC-TC   |                              |
| 13 | CDPA                  | Custom Deprocessing<br>Analysis                       | Note 13   |                              |
| 14 | SAT                   | Scanning Acoustic Topography                          | Note 14   |                              |
| 15 | TR                    | Thermal Resistance                                    | Provide thermal comparison data to ensure spec compliance   |                              |
| 16 | Yield                 | Wirebond Related Yield<br>Analysis                    | per assembly MRB procedure  |                              |
| 17 | BPS                   | Bond Pull Strength                                    | per assembly spec   |                              |
| 18 | BS                    | Ball shear  | per assembly spec   |                              |
| 19 | PMD                   | Pad Metal Displacement                                | 12MON49370E   |                              |
| 20 | UPD                   | Under Pad Damage                                      | 12MON49370E   |                              |

#### Note:

13: CDPA requires SEM of wire neck and post bond.Inspect for UPD under pad damage (pad metal removed and pad inspected for cracks in the underlayer structures) on 5 units. Perform WP wire pull at post TC (30wire/5 units). Wire condition and pad condition prior to wire pull should be noted (from post TC) ref 12MPO09149A. Inspect for IMC intermetallic corrosion for post HTSL units (pull units from post stress HTSL and have Fa look for intermetallic corrosion)

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# **List of affected General Parts:**

CAT24C08WI-G

CAT24C16WI-GT3

CAT24C04WI-GT3

CAT24C08WI-GT3

CAT25040VI-GT3

CAT24C02WI-GT3

CAT24C02WI-G

CAT24C02WI-GT3A

CAT25010VI-GT3

CAT25160VI-GT3

CAT24C02WE-GT3A

CAT24C02WI-GA

CAT24C04WI-G

CAT24C16WI-G

CAT25010VI-G

CAT25040VI-G

CAT25160VI-G

CAT24C02WE-GT3

CAT24C04WE-GT3

CAT24C08WE-GT3

CAT24C16WE-GT3

CAT25010VE-G

CAT25040VE-G

CAT25080VE-GT3

CAT25160VE-GT3

CAT24C04WE-G

CAT24C08WE-G

CAT25080VE-G

CAT24C02WE-G

CAT25010VE-GT3

CAT25160VE-G

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