NOTES: REVISIONS THIRD ANGLE PROJ. 🕀 🖯 I. MATERIALS AND FINISHES: REV DESCRIPTION DATE BODY & COUPLING NUT: BRASS.NICKEL PLATING RELEASE TO MFG 21-May-18 BeCu, GOLD PLATING BULLET CONTACT: BRASS, GOLD PLATING INSULATORS : PTFE. NATURAL - 14.20 -SILICONE RUBBER, RED GASKET: FERRULE: COPPER, NICKEL PLATING — 5.80 → 2. ELECTRICAL: A. IMPEDANCE: 50 OHM 4.50 B. FREQUENCY RANGE: DC - 6 GHz C. VSWR(RETURN LOSS): 1.4 (15.563 dB), MAX. D. DIELECTRIC WITHSTANDING VOLTAGE: 1000 VRMS, MIN.

0.20X45°

SCALE 2.000

ECO

08141

APPR

KCE

RECOMMENDED CABLE STRIPPING DIMENSIONS

3. MECHANICAL:

A. DURABILITY: 500 CYCLES MIN.

B. TEMPERATURE RANGE: -65° C TO +165° C

4. PACKAGING:

A. QUANTITY: SINGLE PACK B. MARKING: BAG TO BE MARKED

"AMPHENOL RF, 31-6821, AND DATE CODE"

CABLE ASSEMBLY INSTRUCTIONS:

A. TRIM CABLE AS SHOWN.

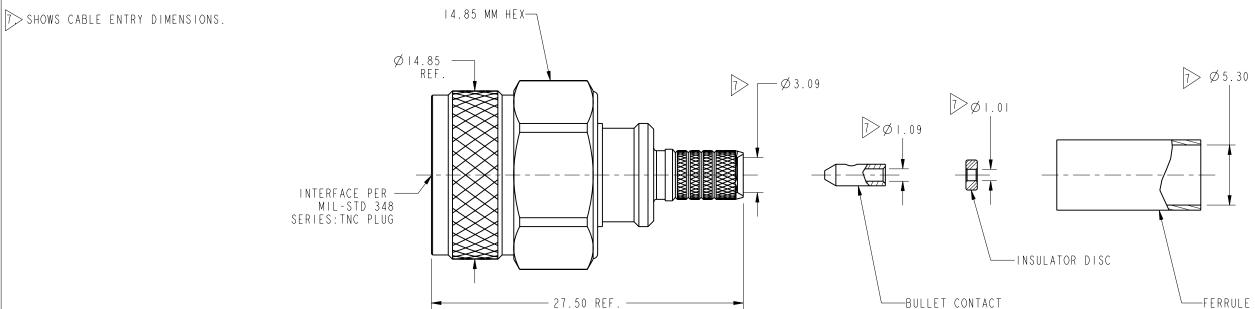
B. SLIDE FERRULE AN INSULATOR DISC ONTO CABLE.

C. SOLDER CABLE CENTER CONDUCTOR TO BULLET CONTACT.

INSERT CABLE WITH FOIL ENTERING CONNECTOR AND BRAID OVER KNURL.

E. CRIMP FERRULE OVER BRAID WITH 0.213" HEX DIE.

6. RECOMMENDED COUPLING TORQUE: 4-6 IN-LBS.



CUSTOMER OUTLINE DRAWING ALL OTHER SHEETS ARE FOR INTERNAL USE ONLY

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN METRIC AND TOLERANCES ARE: MATERIAL DATE TITLE DRAWN Amphenol RF 29-May-18 W.ZENG TNC STR PLUG SEE NOTES ENGINEER DATE FOR LMR-195-UF. www.amphenolrf.com SUNDE 29-May-18 REFERENCE EAR # 8049 APPROVED DATE DRAWING NO.31-6821 S.HSIEH SCALE: 4.0:1.0 | SHEET | 2 OF 2 29-May-18 ITEM NO 31-6821 CONFIGURATION LEVEL: In Work CAD FILE DWG SIZE REV PART NO. 31-6821 Α В FINISH

<0.5mm 0.5 - 6mm 6 - 30mm 30 - 120mm ANGLES \pm 0.05mm $\pm\,$ 0 . Imm ±0.2mm NOTICE - These drawings, specifications, or other data (I) are, and remain the

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