Würth Elektronik eiSos GmbH & Co. KG EMC & Inductive Solutions

 $\label{eq:max-Eyth-Straße} \begin{array}{l} \text{Max-Eyth-Straße 1} \cdot \text{74638 Waldenburg} \cdot \text{Germany} \\ \text{Tel.} + 49 \, (0) \, 79 \, 42 \, 945 \cdot 0 \cdot \text{Fax} + 49 \, (0) \, 79 \, 42 \, 945 \cdot 400 \\ \text{eiSos@we-online.de} \cdot \text{www.we-online.de} \end{array}$



Product / I ☑ Major change ☐ Minor change	Process Change Notificati	ion (PCI	N)				
PCN#:	PCN_WL-TMRC_20210123	Change Category:					
Affected Series:	151031xxx	 □ Equipment / Location □ General Data □ Material □ Process ⋈ Product Design □ Shipping / Packaging □ Supplier □ Software 					
PCN Date:	October 23, 2020						
Effective Date:	January 23, 2021						
Contact:	Product Management	Data Sheet (Change:				
Phone:	+49 (0) 7942 - 945 5001	⊠ Yes	□ No				
Fax:	+49 (0) 7942 - 945 5179	(0) 7942 - 945 5179 Attachment:					
E-Mail:	pcn.eisos@we-online.com	□ Yes	⊠ No				
DESCRIPTION AND PURPOSE OF CHANGE:							
For improved performance of the lens shape, Würth Elektronik will change the dimension of the 3mm THT LED in the product family WL-TMRC. The electrical & optical parameter and material of products will not change.							
Products after the product change with the effective date of January 23, 2021 are available with the date code from 2020-11-15							

There will be no change in fit, function, quality or reliability of the product.

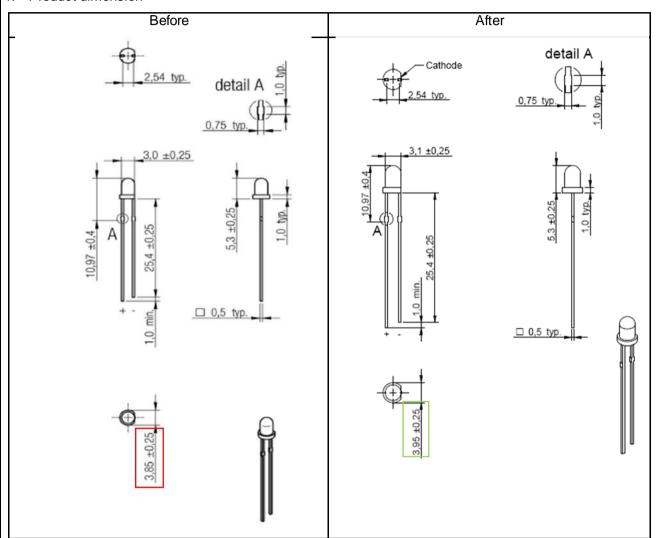
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$$\label{eq:max-energy} \begin{split} \text{Max-Eyth-Straße 1} & \cdot \text{74638 Waldenburg} \cdot \text{Germany} \\ \text{Tel.} & + 49 \text{ (0)} \text{ 79 42 945-0} \cdot \text{Fax } + 49 \text{ (0)} \text{ 79 42 945-400} \\ \text{eiSos@we-online.de} & \cdot \text{www.we-online.de} \end{split}$$



DETAIL OF CHANGE:

1. Product dimension



RELIABILITY / QUALIFICATION SUMMARY:

Product approval is according to the specification and is internally released by the Product Management Department.

No.	Test	Qty	Reference	Test conditions
1	Reflow test	30	Internal Reflow Profile according to J-STD-020C	Unsoldered WE Reflow Profile: (at least 3 times must be passed) Peak: TP +5°C Conditions: Preheat: 150-200°C (max 120s) Liquidus temperature: 217°C (max 60s) Peak Temperature: 250°C (10s +/-2s)

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2	Life-span in high temperature	30	Internal Spec.	Dehumidification in 125 °C for 2 hours 30 mins @ 25°C Measurement: 1,2,3,4,5 On board for 1 time Reflow Test conditions: Forward current: 30mA @ 125°C in 96h
3	Thermal Shock	30	MIL-STD-202 Method 107	Temperature: -40°C/+125°C or individual specified operating temperature Dwell time: 30 minutes. Cycles: 40 Transfer time: max. 20s
4	ESD Characterization	30	AEC - Q101-001 Rev-A.	2000V for AllnGaP 1000V for InGaN forward pulse: 3 times reversed pulse: 3 times pulse width: 1 second